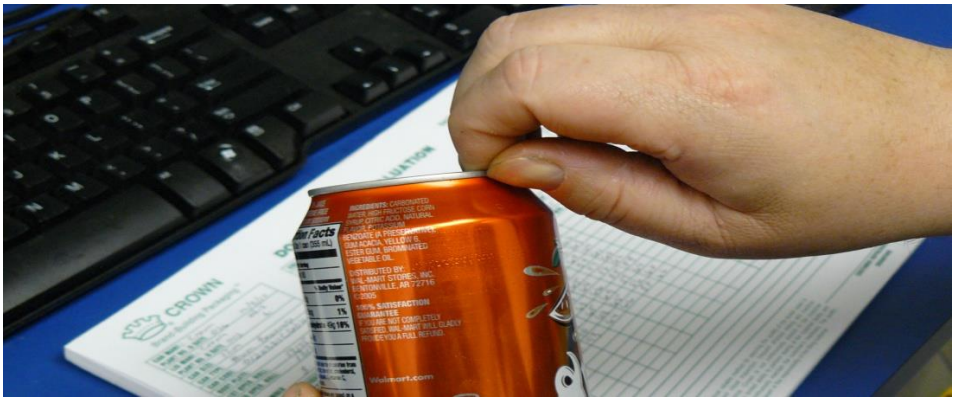
Run fingernail around circumference of seam. Feel for any dips, roughness or other imperfections



Visually check chuck wall around top of can. Look for anything unusual (vertical lines, bulging or bumps)

Check countersink by placing countersink gauge on top of can, check in 3 places evenly spaced (approximately 120 degrees apart) around circumference (tip of gauge to go in deepest part)

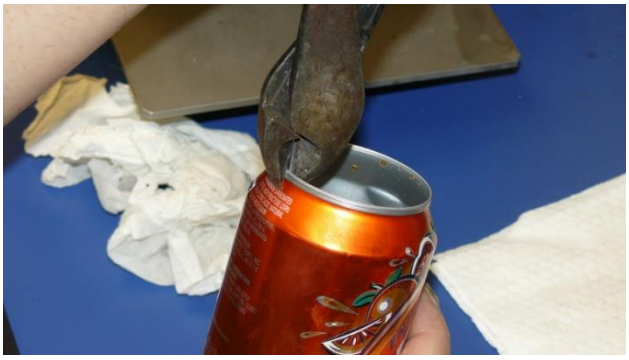
can.

Check seam thickness using the seam micrometer, measure same points used when measuring countersink.

Measure seam width(height). Hook micrometer under seam and measure to top.

Empty can and strip seam

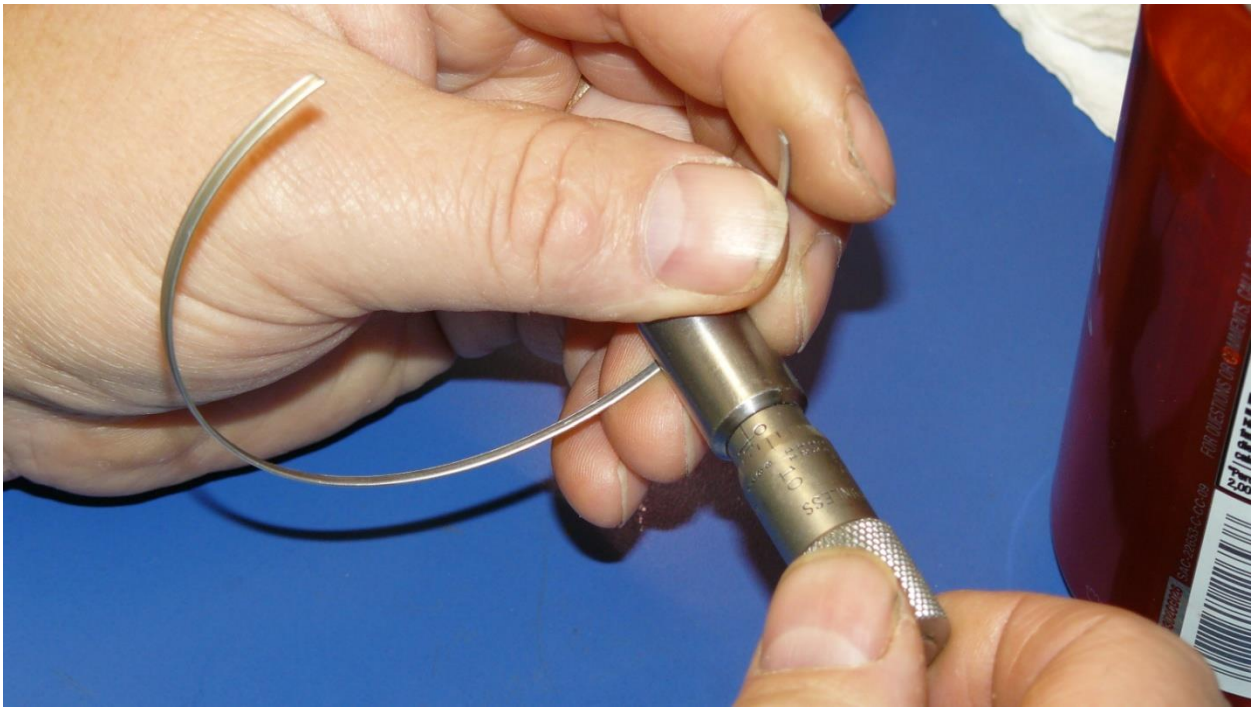
Cut with snips and pull cover hook from can

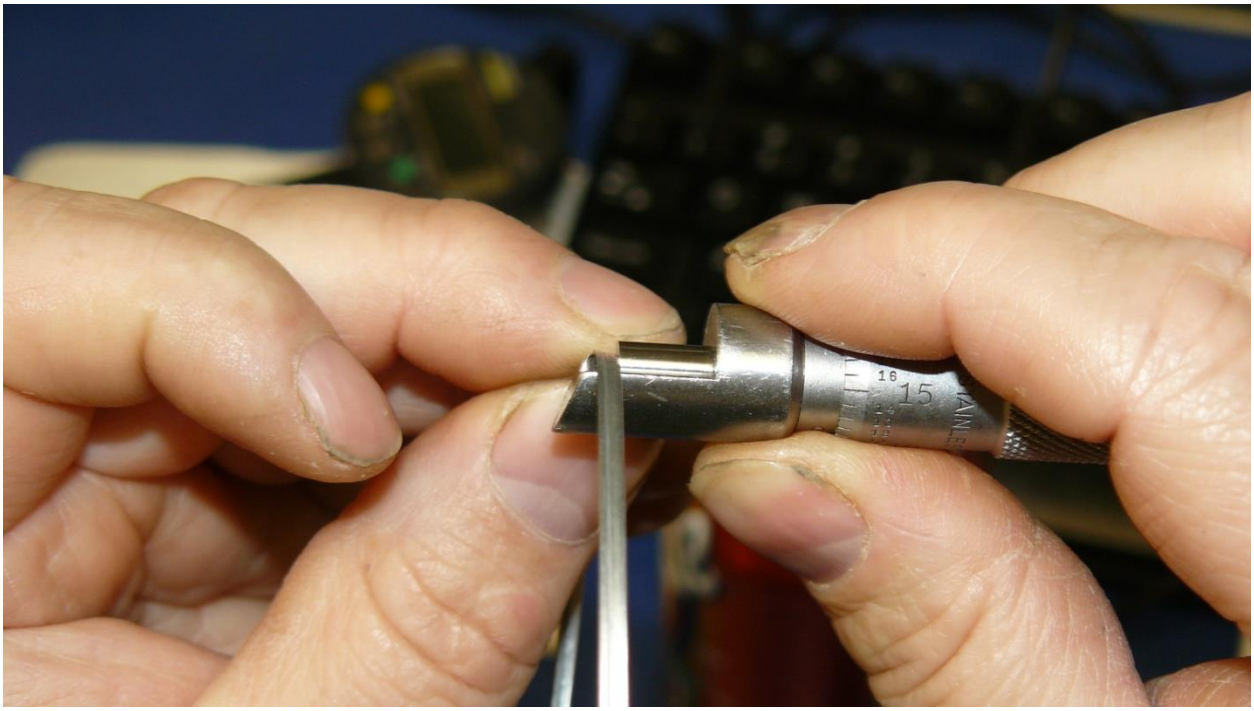


Check body hook at three places like other checks.

Look at pressure ridge to make sure it is properly defined and continuous around circumference of can.

Check cover hook with micrometer in 3
places





Visually inspect cover hook and determine tightness rating.

Calculate overlap (min BH + min CH + .010 – min width (height))