This document is a guide to use and cleaning of the brewing system. Comments on safe use of this system are included to make you aware of many, but not all, of the precautions that you should take. Ultimately you are responsible for safe operation of the system.
Introduction

Please read through this manual prior to using the system. It will make you familiar with system components as well as proper use and care of the components.

This brewing system was purchased by the district to give all of the members the opportunity to get firsthand experience brewing beer. It is the responsibility of the members using the system to make sure that it is not abused so we can get many years of service from it.

The brewer must return the system by the date agreed to on the loan form. This is a shared system. It is important to remember that other members may be waiting to use it.

Brewing system components

Fig. 1 - Brew pot with lid                          Fig. 2 - Washer, dip tube, kettle strainer and false bottom

These components will work together to allow you to make hot liquor (hot water) for mashing, to mash and lauter, to boil the wort and to separate hot trub from the wort (whirlpool).

The dip tube and false bottom should be installed prior to mashing. It is important that the end of the dip tube that is inserted into the drain valve assembly (the end with the stainless steel ring on it) is wetted before inserting it to prevent premature failure of the o-ring in the valve body. Please see page 6 of the BoilerMaker Brew Pot manual for detailed instructions.

- The brew pot and dip tube are used to make hot liquor and in all other brewing processes.
- The false bottom should be installed in the brew pot for mashing and lautering with the button side up (support stem down). The washer should be positioned on the dip tube prior to inserting the dip tube into the hole in the false bottom. See page 9 of the BoilerMaker Brew Pot manual.
for detailed instructions. The false bottom and washer should be removed after lautering and removal of the spent grain.

- The boil kettle strainer should be installed prior to filling the brew pot with wort for boiling. See page 9 of the BoilerMaker Brew Pot manual for detailed instructions. Pelletized bittering hops should be put into a fine mesh re-usable nylon bag to prevent the hops from plugging the boil kettle strainer. These are available through home brewing suppliers. Whole hops for bittering or aroma should not present a plugging problem.

**Boil pot stand, burner, heat shield and propane tank**

![Image of boil pot stand, burner, heat shield and propane tank](image)

*Fig. 3 – Stand, heat shield and Propane tank (second propane tank not pictured)*

It is important that these components are used outside a minimum of 5 feet away from any flammable structure or material. The system should not be used under any overhanging trees or shrubbery. It is very important to place the brew pot on the stand so that the thermometer and valve are directly above the heat shield. This will prevent damage to the valve components and thermometer.
A level and smooth concrete, asphalt or brick patio or driveway is the best surface is brewing. Brewing on a grass or dirt surface is not recommended because the brew pot and stand could be unstable. The propane tank should be located up wind from the stand and as far away from the stand as the hose allows.

Follow the instructions on the stand for connecting the propane tank to the burner and for lighting. Please make sure that the flame is never so high that it laps around the edges of the brew pot and that the brew pot is never removed from the stand when the level is over 8 gallons. The brew pot should always be moved by two people whenever any liquid is in it. Please purchase a new propane tank if you empty one during brewing. You will be reimbursed if you present the district with a receipt.

**Sparge water tank and hoses**

The sparge water tank holds water that was heated in the brewpot for sparging the mash. The water should be heated to about 180 F before it is put into the hot liquor tank so that it does not cool to below sparging temperature before it is used.

The vent on the lid should be closed to keep the water hot and opened before the valve on the tank is opened.

**Stand for insulated sparge water tank**

The wooden stand for the insulated hot liquor tank is designed to hold the tank high enough to allow the spare water to gravity feed into the sparge ring. The spigot on the tank is used to start and stop sparge water flow and the in-line ball valve is used to control sparge water flow rate.
Sparge ring

The sparge ring is used to gently add water to the lauter tun to help rinse all of the extract from the grain bed. Please use gloves when removing the sparge ring because it could be as warm as 160 F.

Fig. 6 Sparge ring shown in top of Brewpot, connected to sparge water tank

Insulating Jacket for Brewpot and lid

The insulating jacket should be used for mashing in and sparging. The jacket is made of vinyl so that it is easy to keep clean. Please prevent it from coming into contact with the hot burner stand.

Fig. 7 Insulating jacket installed on brewpot and lid

Stainless steel brewing paddle

This paddle should be used to mix the water and grist during mashing, for cutting the bed when lautering and for creating the whirlpool prior to knocking out of the Brewkettle.

Fig. 8 – Stainless steel brewing paddle
**Hot Liquor and Lauter Run-off Buckets**

These two 7-1/2 gal. buckets will safely hold about 6-1/2 gallons of liquid each. Use them to hold the hot water for mashing in and for hot wort run-off from lautering. Notice that the spigots can be rotated 90 degrees. Please be sure to put them in this position before setting the buckets down to prevent damaging them.

*Fig. 9 – Hot Liquor and Lauter Run-off buckets*

**Iodophor concentrate and sanitizing solution**

Proper sanitizing is key to producing stable beer. This solution should be used to sanitize all vessels and the copper tube in the on all surfaces that beer or wort will come into contact with prior to use. This solution should **not** be rinsed off. Mix 5 mL of concentrate with water to make 1 gal. of sanitizing solution. The gallon jug will be supplied with the Iodophor in it.

*Fig. 10 - Iodophor concentrate and spray bottle*

**Refractometer and sample pipette**

The refractometer is a precision analytical device and should be treated with great care. It will indicate the %sugars by mass (Degrees Balling, Plato or Brix). It is used to determine if the sugar concentration of the wort is within specifications for the beer that you are making. It should be housed in its case when not being used to protect it from damage. The rubber cover over the calibration screw may come off during use. Please replace if immediately if it does come off to prevent damage to the refractometer. Please keep it clean dry and never immerse it in water. The sample pipette should be cleaned thoroughly after use.

*Fig. 11 – Refractometer, sample pipette and case
Directions for use are inside case and not shown*
**Silver Snake wort cooler and stand**

These components are used to cool the wort. The Silver Snake should be oriented on the stand so that the end with the tubing fitting is higher than the end with the vinyl hose on it. This should make it easy to attach the tubing fitting directly to the fitting on the brew pot valve. The cooling water supply should be attached to the cooling water shut off valve on the short gray hose. This arrangement creates an efficient counter flow heat exchanger. Adjust the valve on the cooling water inlet so that the wort leaving the heat exchanger is at the proper fermenting temperature.

*Fig. 12 - Silver snake, cooling water hose with shut off valve, wort hose and clamp and stand.*

**Primary Fermenters**

Two 6-1/2 gal primary fermenters with airlocks will hold a little over 11 gal. of wort. The airlocks allows the CO2 generated during fermentation to escape without letting air in. They should be filled to about the ½ way point with water or preferably clear, potable alcohol such as vodka. If the airlocks do not begin to bubble at the start of fermentation check to make sure that the lids are seated properly and sealed.

*Fig. 13 - Primary Fermenters, lids and airlocks*

**Siphon tube, clip, hose and bottle filler**

Fill the siphon tube, hose and bottle filler with sterilized water. This will help initiate siphoning of the beer from the fermenter. Spray the outside of the siphon tube and bottle filler with isopropyl alcohol. After it dries, insert the siphon tube into the fermenter, clip the siphon tube to the bucket and adjust it so that the black tip is just above the layer of yeast at the bottom. Orient the filler tube vertically with the tip of the filling tube several inches below the level of the fermenter. Depress the black tip of the bottle filler until beer begins to flow from it. You are now ready to begin bottling. Insert the filler tube into a sterilized bottle and press the black tip on the bottom of the bottle to initiate flow. Release the filling tube when the beer reaches the top of the bottle.

*Fig. 14 – Siphon tube, clip, hose and bottle filler*
Cappers

Two cappers are available for use. One is a bench style capper that has automatic locking and adjustment to any bottle height. The other is a hand held capper. Please read the instructions for the use of the bench style Ferrari capper below prior to use.

Preparatory steps – center the bottle on the base of the stand. Apply the crown cap to the magnet inside the crimping cup “A”.

Fig. 15 – Bench top and hand held capper

Capping – Hold the lever “B” and bring it to the vertical position (1) then slide unit “C” down just above the bottle neck. Cap the bottle by pressing lever to the limit stop position (2). From position (1) to position (2) the adjustment and locking are automatic, regardless of bottle height.

Note: The inside of the crimping cup should be slightly greased before use. Vaseline works well.

Documentation

Fig. 16 - This manual, the BoilerMaker Brew Pot manual and the book “Brewing Classic Styles” are part of the system and are stored in a black portfolio.
Other equipment that must be provided by the brewer

Pots to make the hot liquor for sparging, all brewing ingredients, nylon mesh bags for hops, bottles, and caps as well as cleaner designed for brewing equipment must be purchased by the brewer. One source for these items is:

**St. Louis Wine and Beermaking**
251 Lamp and Lantern Village
Chesterfield, MO 63017-8209
(636) 230-8277

St. Louis Wine and Beermaking offers a 10% discount on most of the items in the store to MBAA members. Please be sure to mention that you are a member prior to making your purchase.

Preparing the system for brewing

Even though the prior brewer has cleaned the system thoroughly it is important that you make sure that the system has been cleaned and sanitized, as required, prior to using it.

System cleaning

A clean brewing system is key to making great beer. It is important to make sure that the system is suitable for brewing prior to use and to be considerate and clean thoroughly dry the system after use to make sure that it is ready for the next brewer.

- **Cleaning the system before use**
  The brewing system should be clean enough to use when you pick it up but it is always a good idea to rinse the inside and out of all components prior to using them. Take care to prevent putting a direct stream of water on the thermometer face.

- **Cleaning the system after use**
  **Brew pot and accessories** - These items should be cleaned thoroughly after use. Take care to prevent putting a direct stream of water on the thermometer face. After cleaning the brew pot, lid, dip tube, false bottom and kettle strainer and paddle thoroughly with a homebrewing caustic cleaner such as B-Brite or PBW 5-Star and a Scotch Brite pad and be sure to flush the valve and level indicator and rinse the brew pot completely with clean water and then dry all components.
  **Silver Snake** – This item can be attached to the brew pot for cleaning. Some of the hot caustic cleaner used to clean the brew pot can be flushed through the inner copper coil of the Silver Snake. It should be rinsed thoroughly with cool water afterwards. It should be rotated several times after cleaning to remove as much water from the inside of the outer silver hose as possible. If you have access to wet/dry vac you should connect the suction on one end of the cooling water hose for several minutes to remove as much water from the cooling hose as possible. Do not draw air through the inner copper coil as this may be contaminate the tube.

  **Brew pot stand and propane tanks** – Please be sure to remove all dirt and debris from these components prior to returning them.